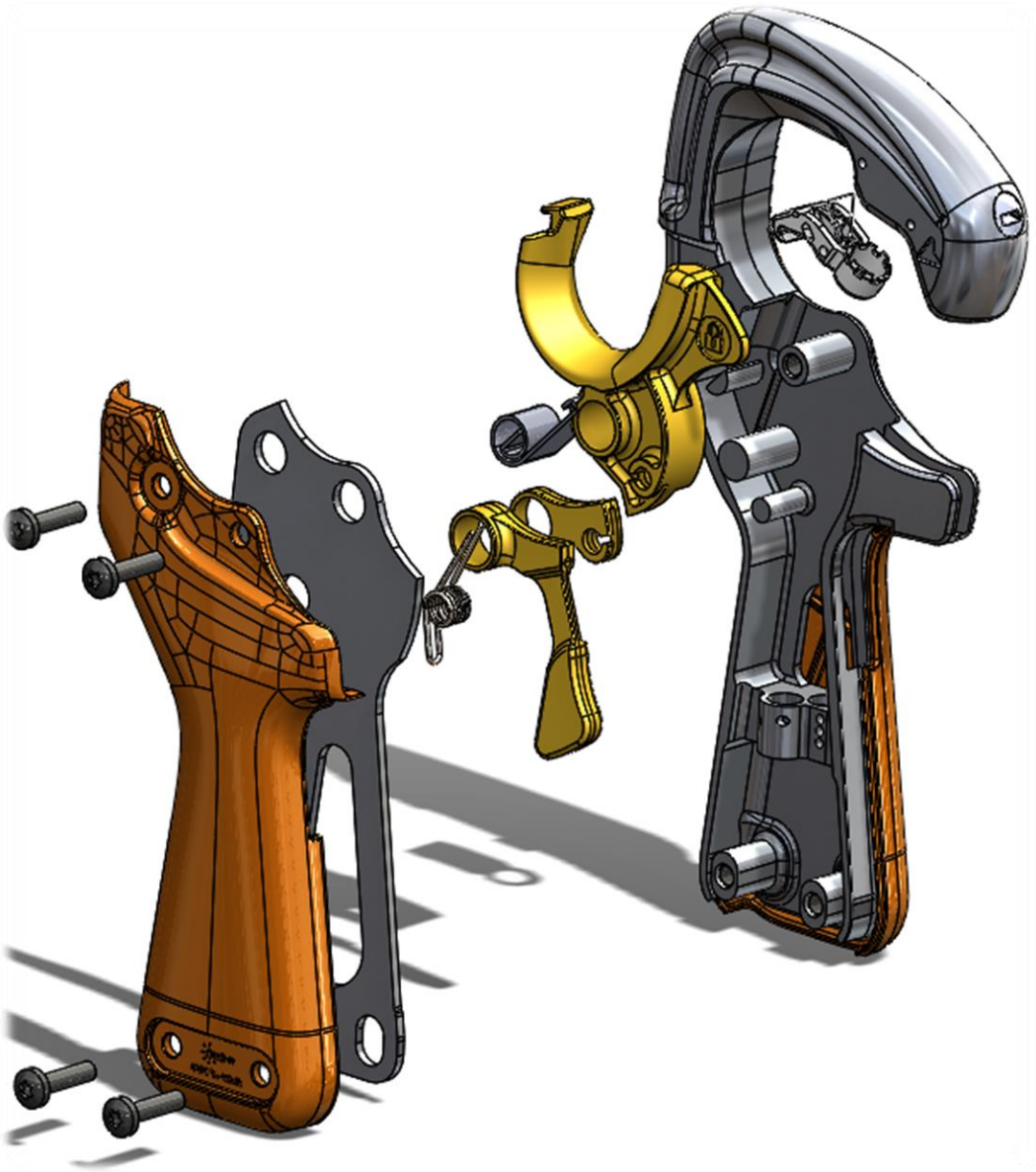
PROCEDURE DE MONTAGE / ASSEMBLY PROCEDURE

CLiC-iT 25



CLiC-iT 25

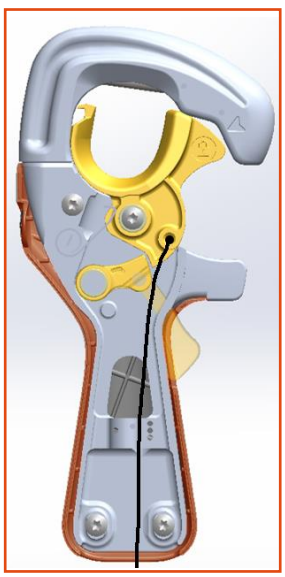
CLiC-iT,

Comment cela fonctionne ? *What is it ?*

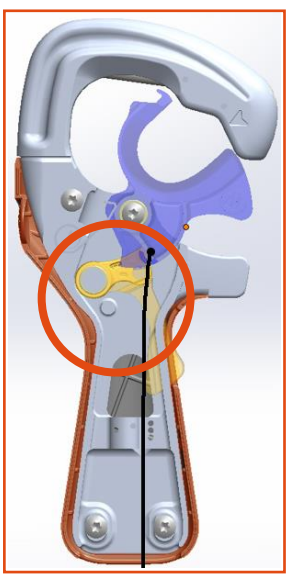
1 Interconnexion */ Interconnection*

QUAND UN CONNECTEUR EST OUVERT, LE SECOND EST VERROUILLÉ
WHEN A CONNECTOR IS OPEN, THE SECOND IS LOCKED





Connecteur gauche fermé
Left connector blocked



Connecteur gauche verrouillé
Left connector locked



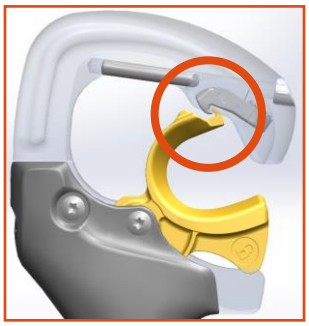
Connecteur droit ouvert
Right connector open

CLiC-iT 25

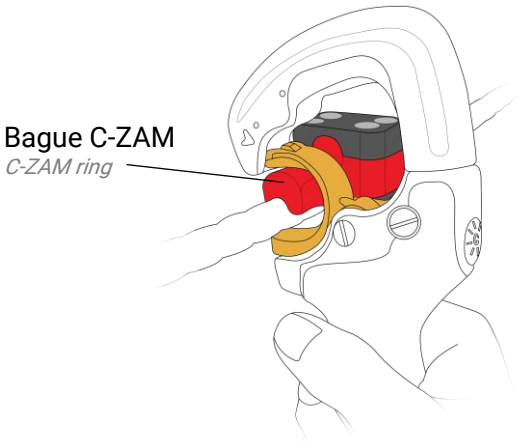
2 Connexion / *Connection*

Grâce à son système de détection d'ancrage magnétique, CLiC-iT se connecte uniquement à la ligne de vie en acier ou sur une bague magnétique C-ZAM. Cela évite à l'utilisateur de se connecter au mauvais endroit.

Thanks to its anchorage detection, the CLiC-iT can only be connected on the safety line or on the C-ZAM rings. It prevents the user from connecting in the wrong place.



Pas de bague C-ZAM / *No C-ZAM ring*
Bascule verrouillée / *Toggle locked*



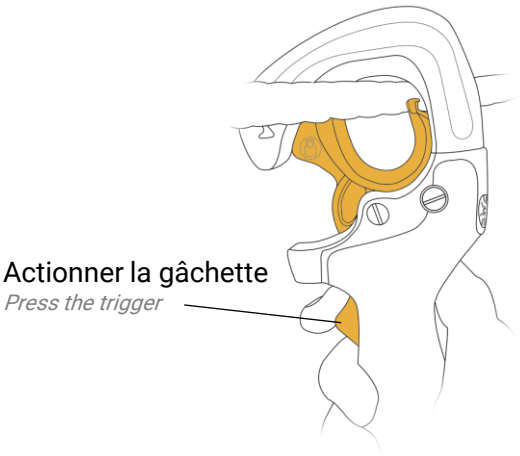


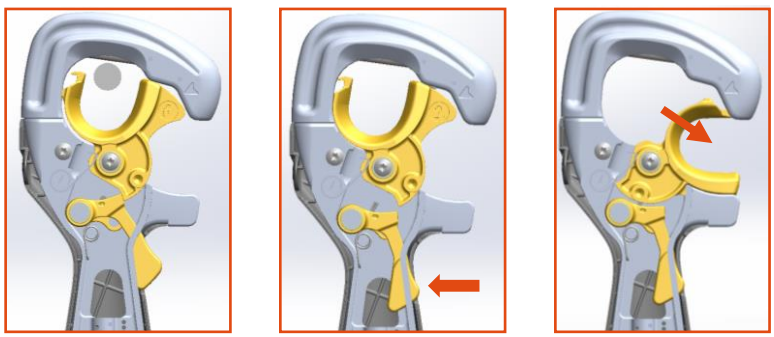
Bague C-ZAM détectée / *C-ZAM ring detected*
Bascule ouverte / *Toggle opened*

3 Déconnexion / *Disconnection*

La déconnexion du CLiC-iT n'est possible que lorsque la gâchette est actionnée.

Disconnection of the CLiC-iT is possible only if the trigger is pressed.





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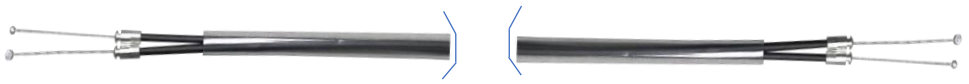
9. CHANGEMENT DE LA GOUPILLE DE GLISSEMENT 30
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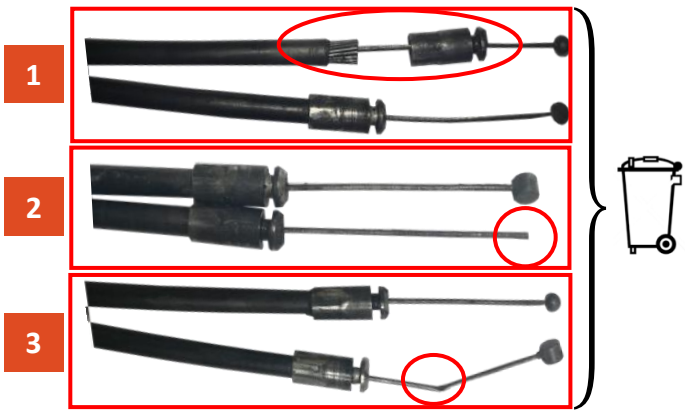
10. CHANGEMENT BASCULE/BARILLET CLiC'N'ZiP 33
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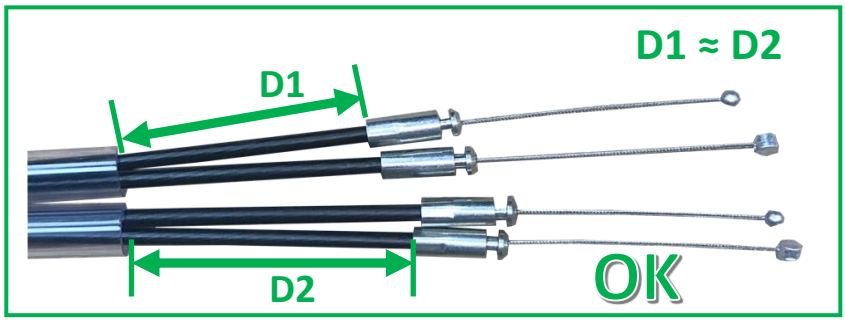
LISTES DES DEFAUTS 36
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DAS318 CABLE / *CABLE*

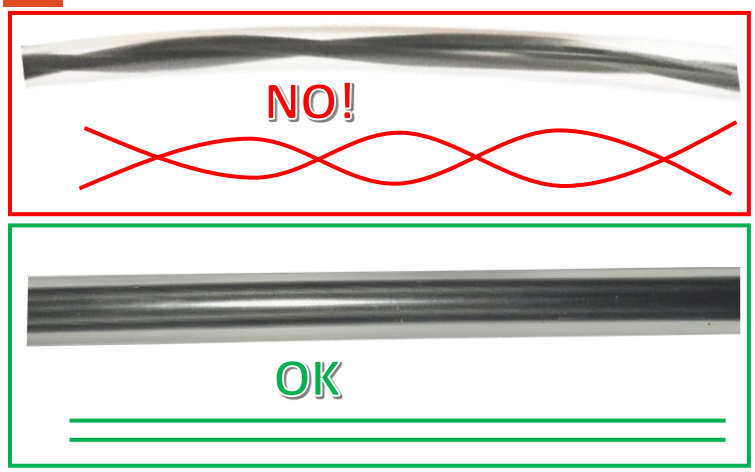
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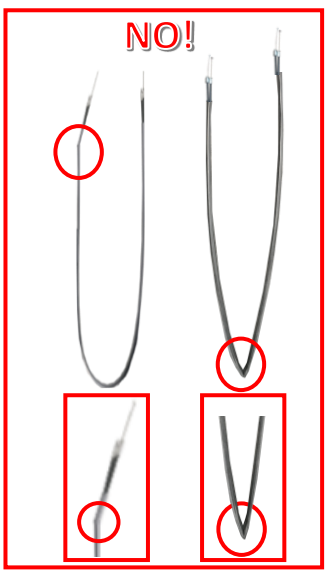


4



6





5



X > 60g NO!

X ≤ 60g OK

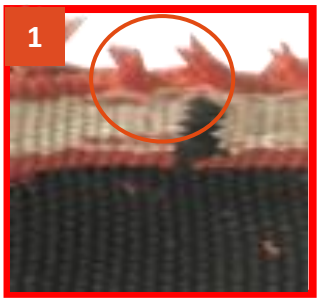


DAS018 LONGE TEXTILE / *LANYARD*

2



Zone orange	fil décousu	Zone blanche

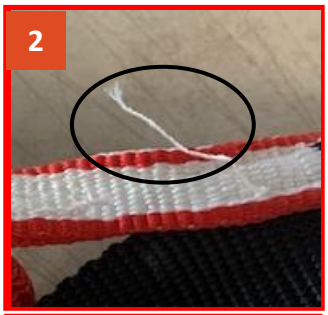




DAS201 Fer à cautériser/ *Iron Cauterizer*

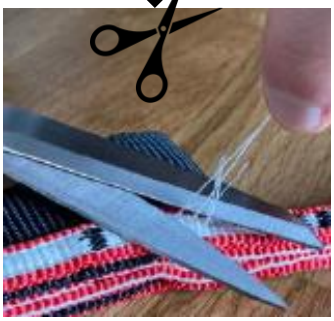
OK
2 seconds
MAXI

Vidéo YOUTUBE :
https://www.youtube.com/watch?v=YCGg3YBfNiM&list=PL7cuZdh8UFszpYh79GWDTltEd_XfSWdgg&index=4



Il ne s'agit pas d'un effilochage de la longe.





N'altère pas la résistance et la sécurité du produit











DAS293 Feutre spécial textile / Special felt for textile

DAS070 EMERILLON / *SWIVEL*

3

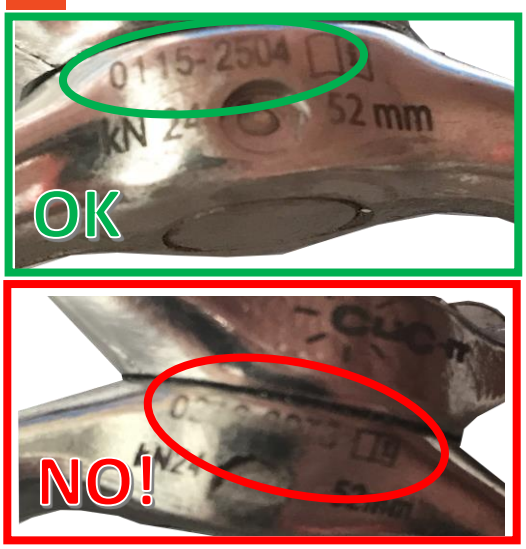
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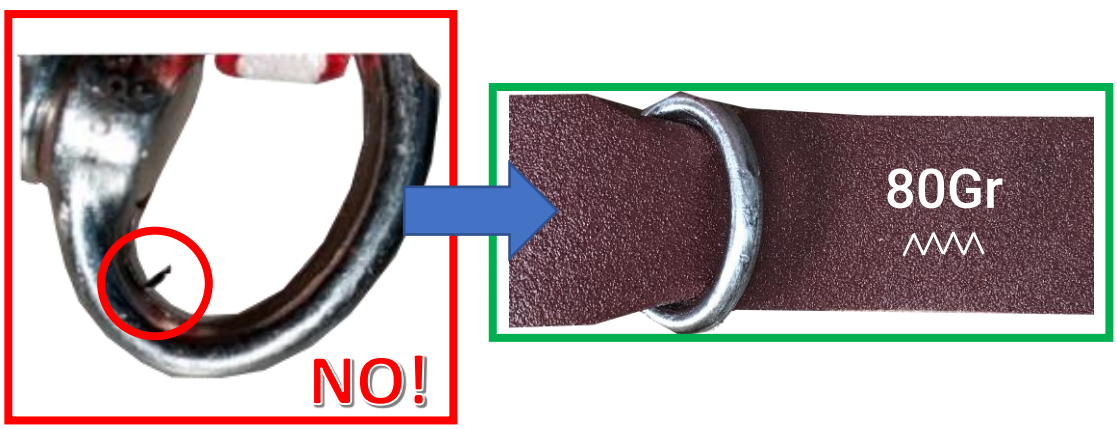
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3



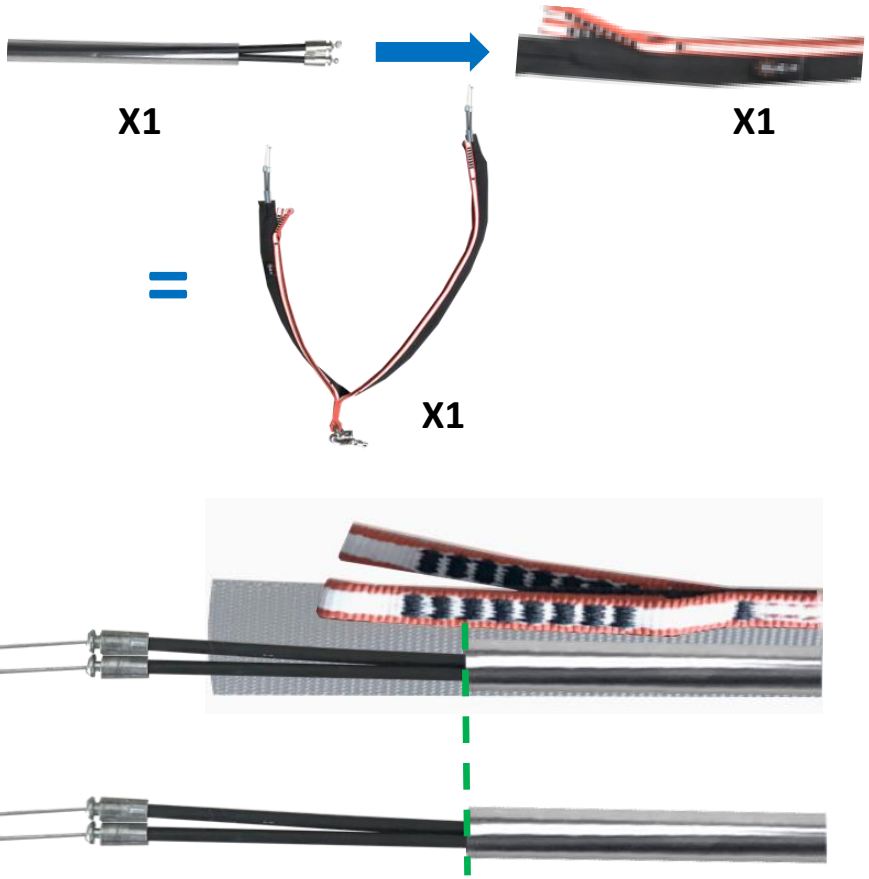
4



DAS318 CABLE / *CABLE* + DAS018 LONGE TEXTILE / *LANYARD*

4

1



2





DAS450 CARTER / *HOUSING*

5



1



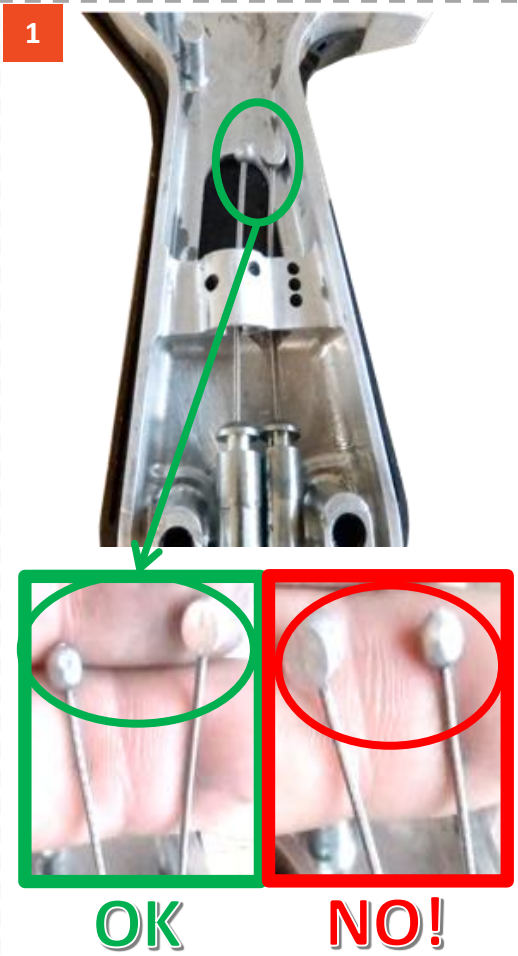
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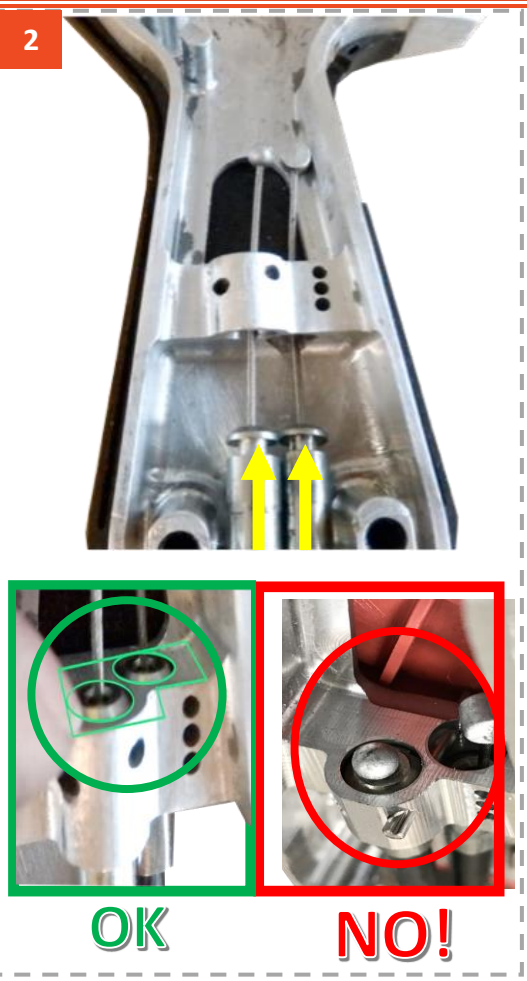
DAS450 CARTER / *HOUSING*

6

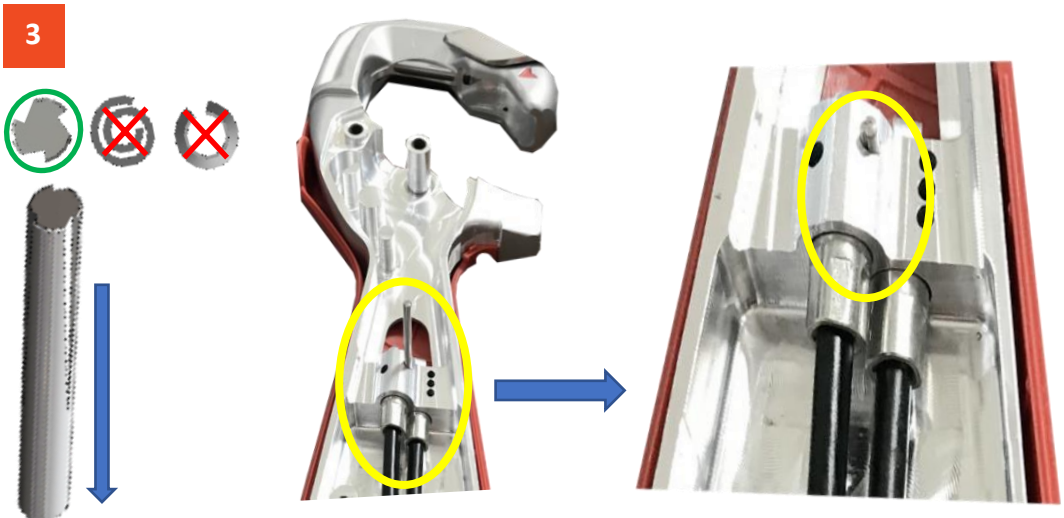
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2



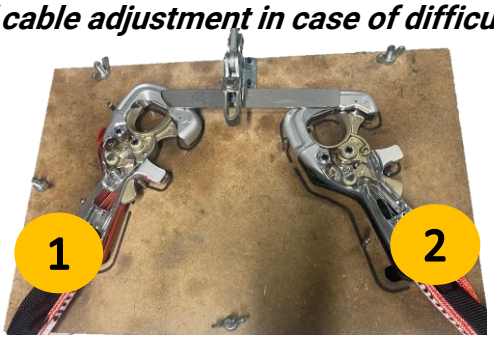
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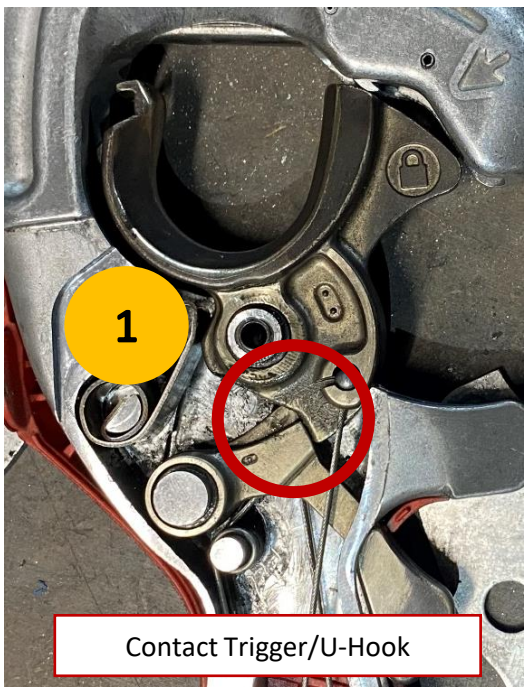


DAS011 CABLE Goupille / *Control cable adjustment grooved pin*

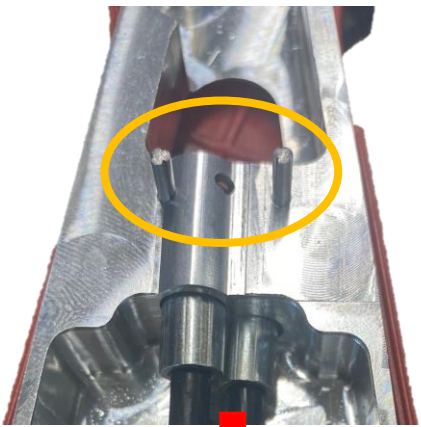
DAS450 CARTER / *HOUSING*

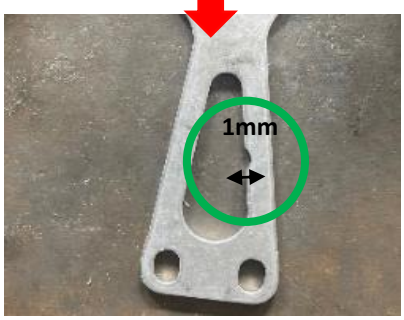
3 Bis **DAS011: Autre réglage en cas de difficulté de déconnexion / *Another possibility of cable adjustment in case of difficulty disconnecting.***

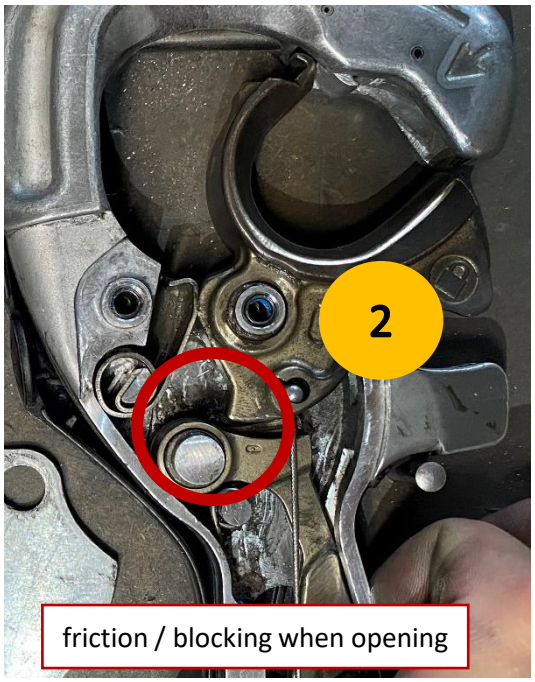




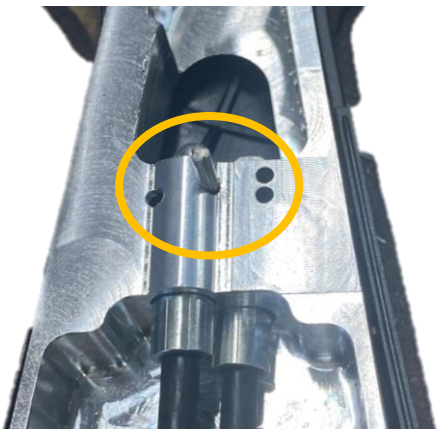
Contact Trigger/U-Hook







friction / blocking when opening



Vérifier la synchronisation des deux connecteurs : Test 10 à 12 de la procédure de contrôle

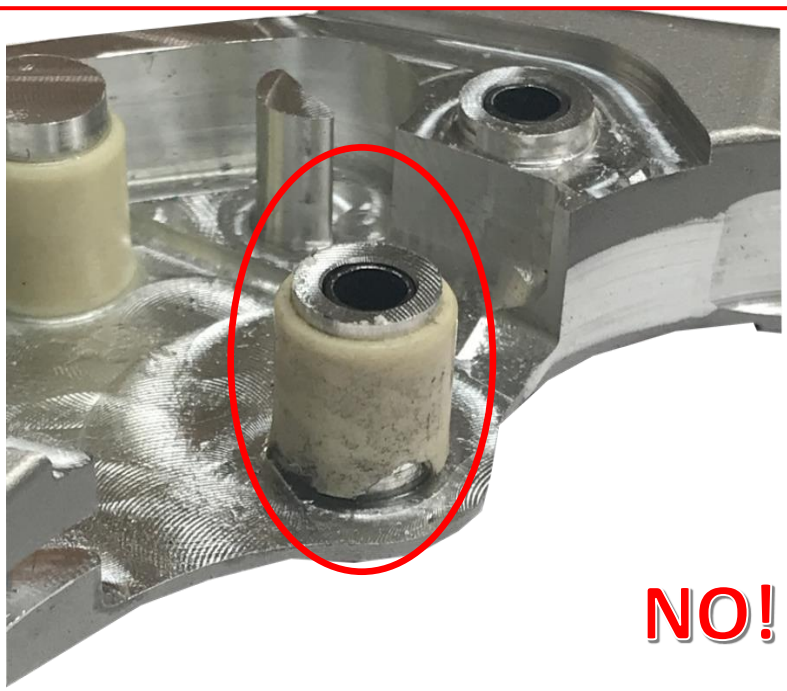
Check the synchronization of the two connectors: Test 10 to 12 of the control procedure

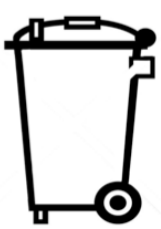
JSM-0810-12 PALIER / *BEARING*

7

1

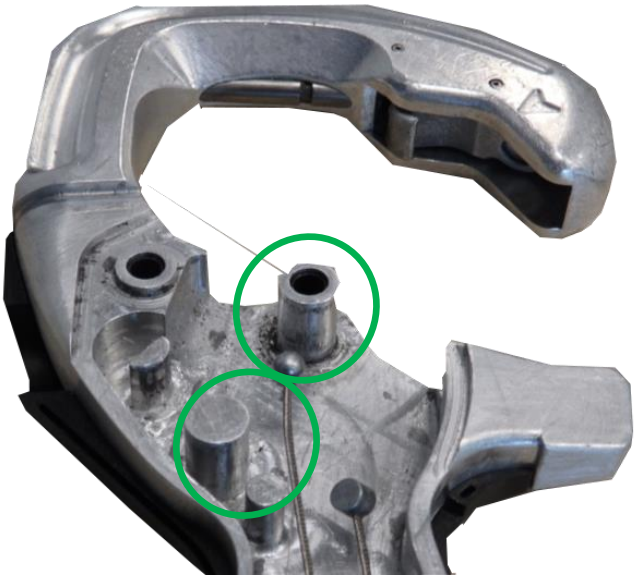




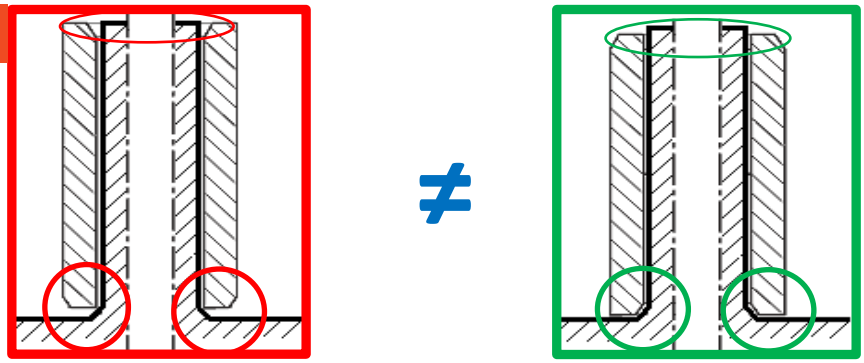


JSM-0810-12 PALIER / *BEARING*

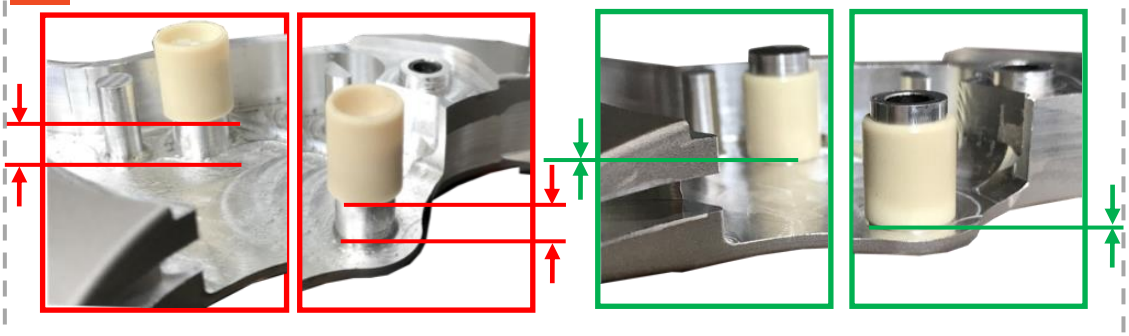
7 BIS



1



2



NO!

OK

DAS404 LOQUET / *LOCK*

8

1

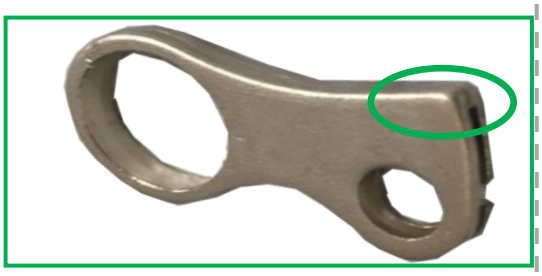


OK



NO!

2



OK



NO!



DAS405 GACHETTE / *TRIGGER* + DAS404 LOQUET / *LOCK* + DAS407 RESSORT / *LOCK SPRING*

1X



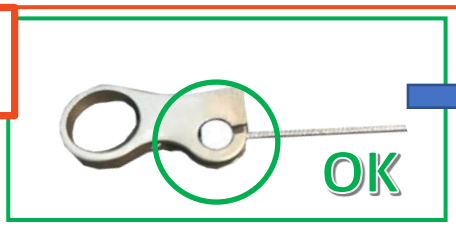
GACHETTE DAS405

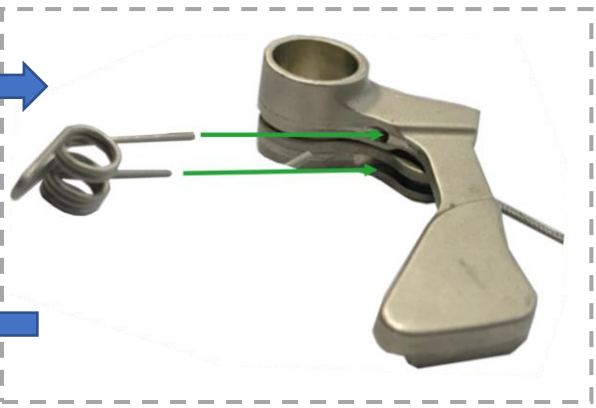
LOQUET DAS404

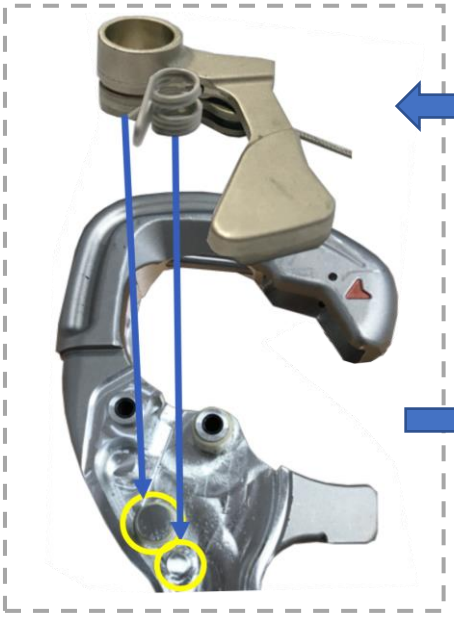
RESSORT DAS407

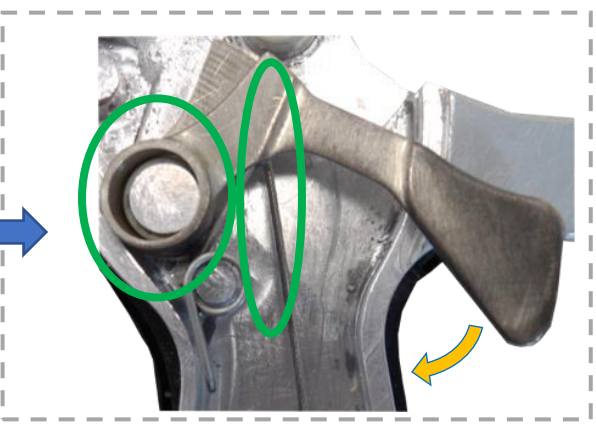
DAS405 GACHETTE / *TRIGGER* + DAS404 LOQUET / *LOCK* + DAS407 RESSORT / *LOCK SPRING*

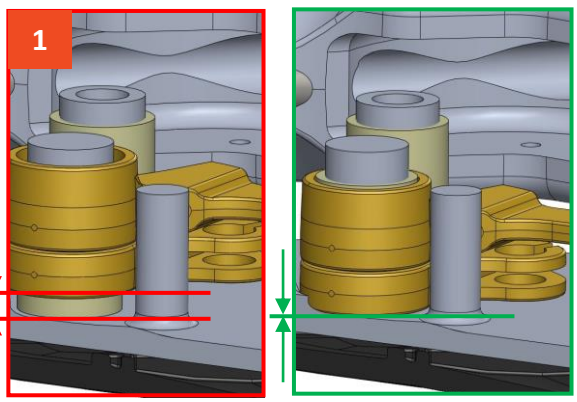
9











NO! OK









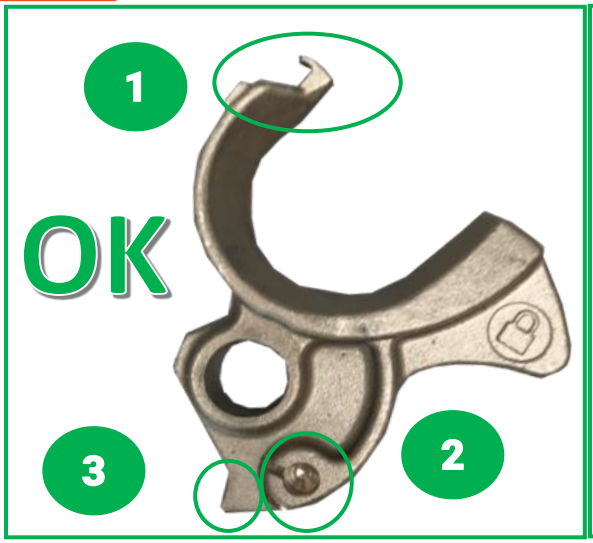




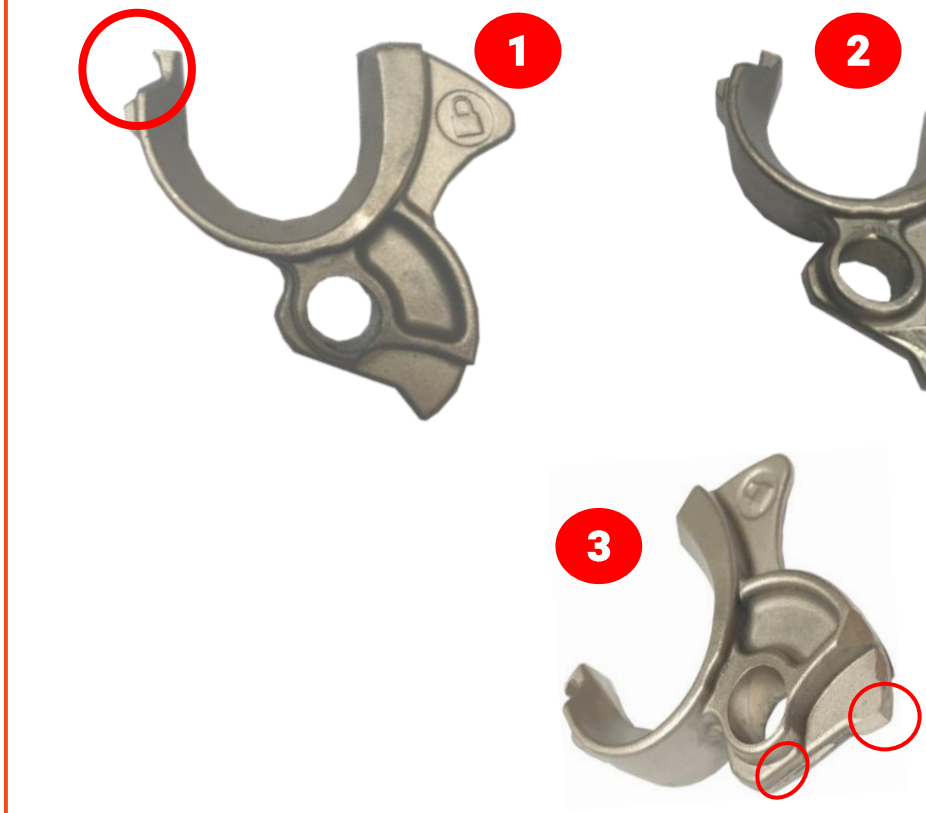


DAS403 BARILLET / *U-HOOK*

10





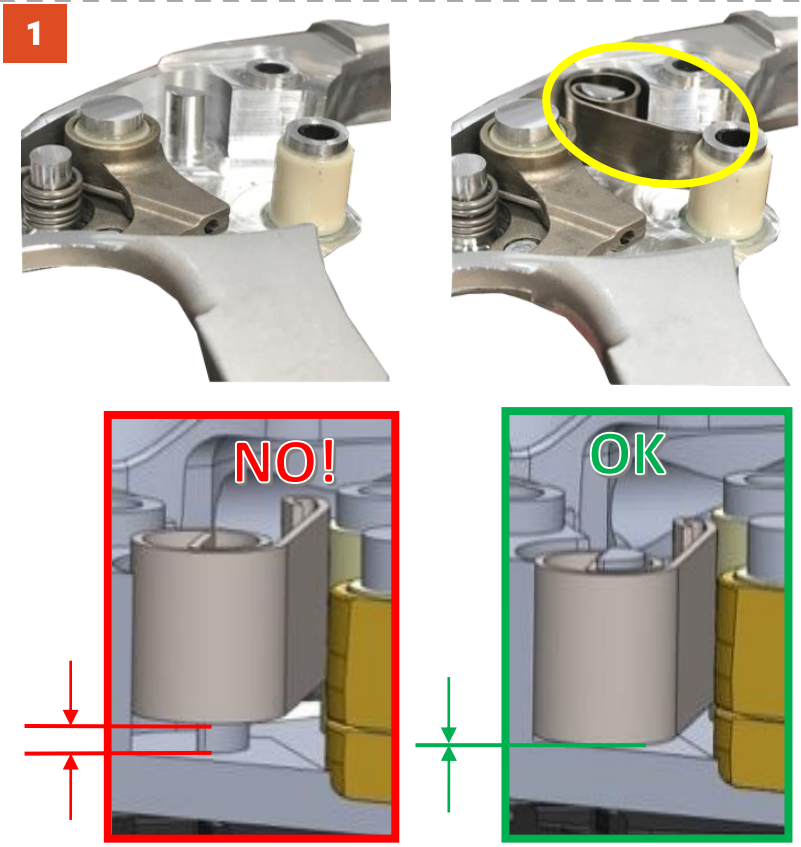




DAS406 RESSORT BARILLET / *U-HOOK SPRING*

11

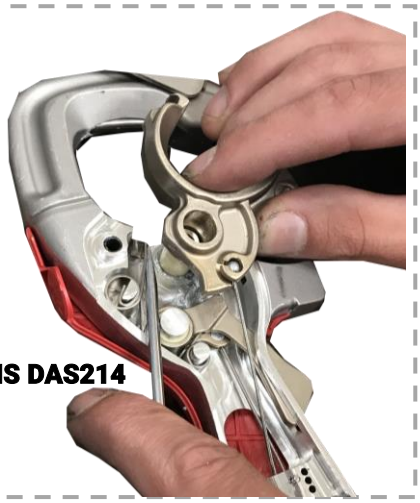
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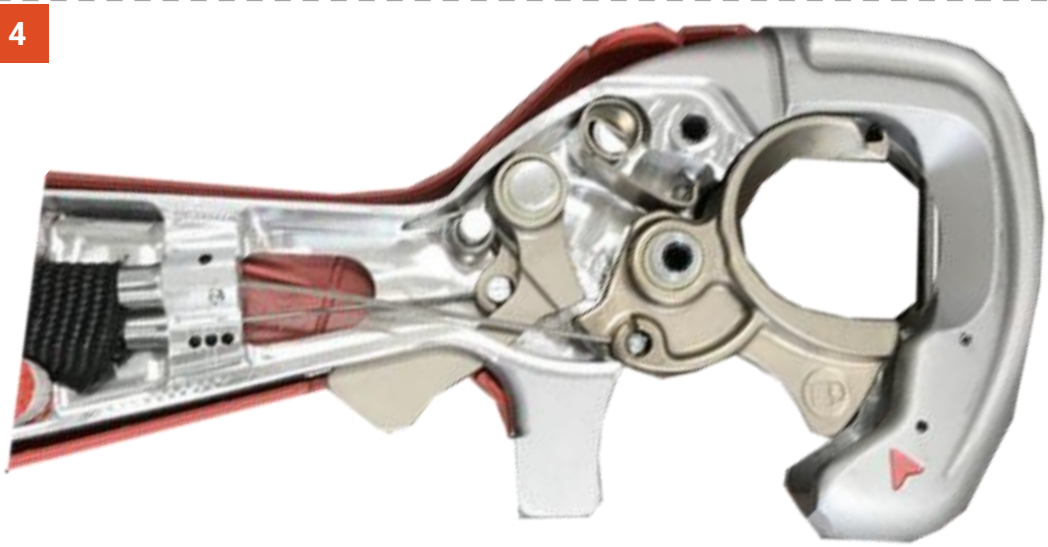
2



3



4



DAS205 BALLISTOL / *BALLISTOL*

12 **1**



Au montage / During assembly



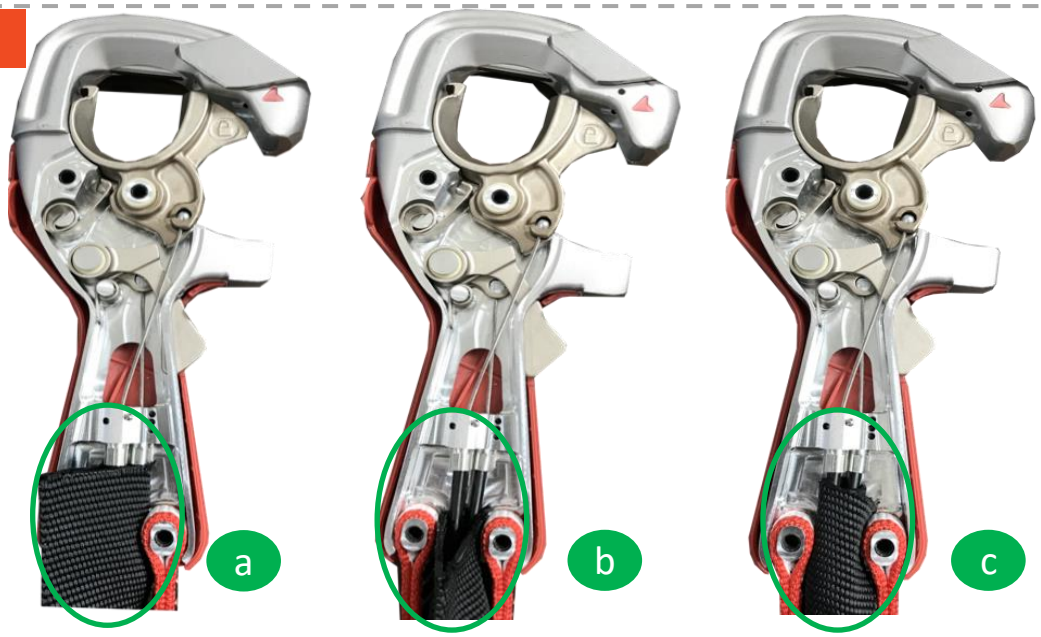
Entretien périodique / Periodic maintenance



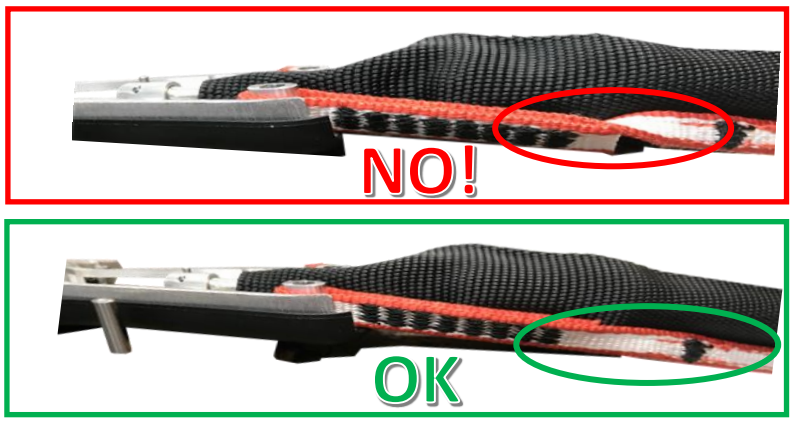
DAS018 LONGE TEXTILE / *LANYARD* + DAS450 CARTER / *HOUSING* + DAS402 FONCET / *COVER PLATE*

13

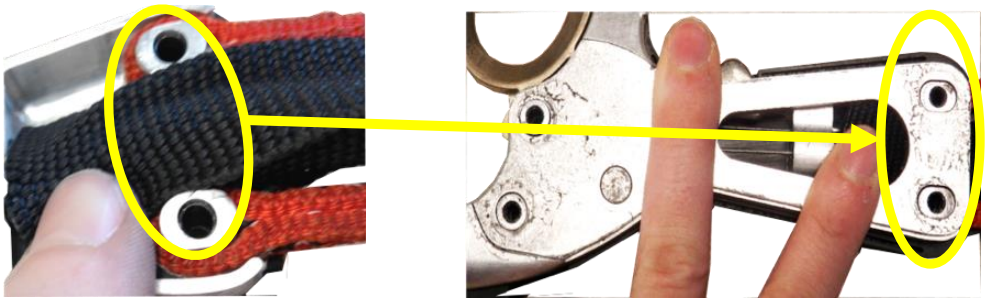
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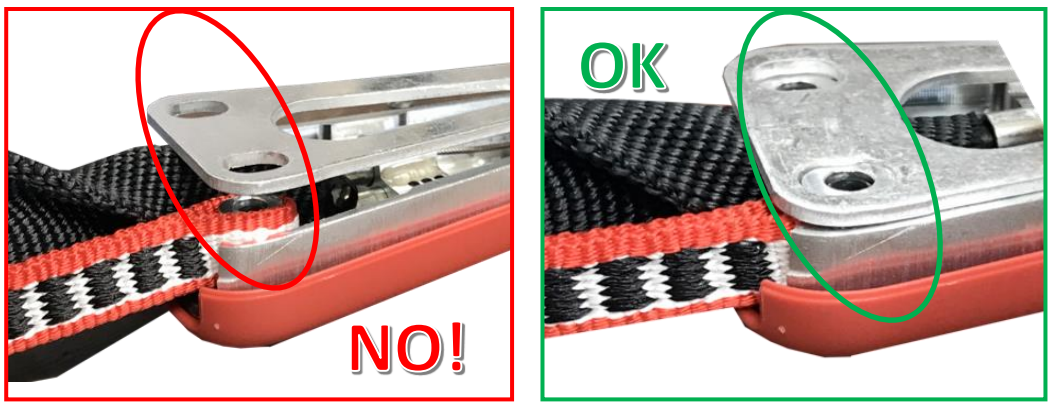


2



3

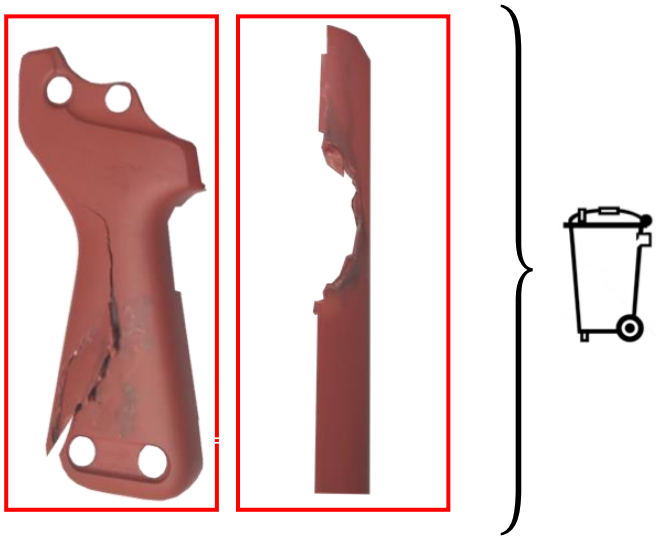




DAS414 PLAQUETTE / *HALF-SHELL* + DAS416C VIS / *SCREWS*

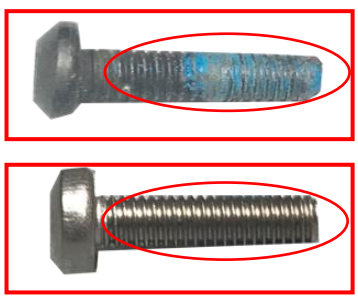
14

1

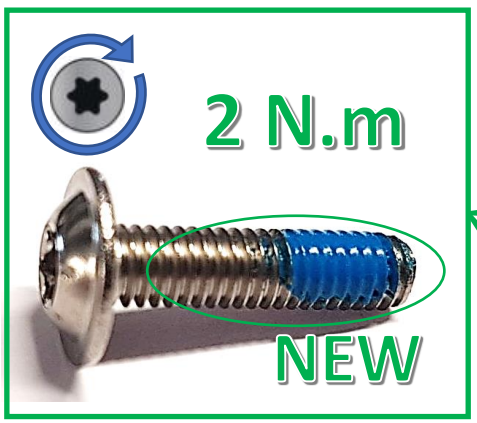


OLD

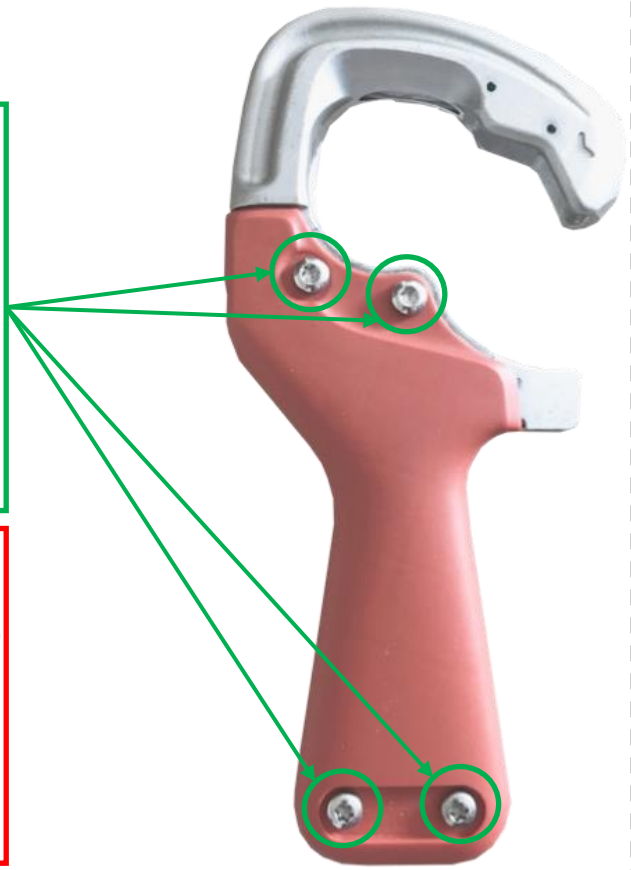
NO!



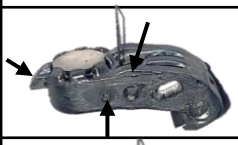
2







BASCULE / TOGGLE (DAS425-R / DAS426-R / DAS427Z1 / DAS427Z2)

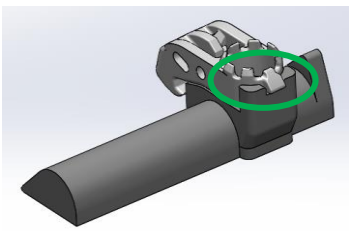
Câble / *Cable*		Bascule *assemblée* / *Assembled toggle*		Goupille / *Pin*	
		**Type de bascule** / *Toggle type*		DAS011ELAS 	DAS011CAN 
✓	✓	**DAS425** (**ou** / *or* DAS427Z1)		✓	✗
✓	✗	**DAS426** (**ou** / *or* DAS427Z2)		✓	✗
✓	✓	**DAS425R** **Bascule renforcée** / *Reinforced Toggle*		✓	✓
✓	✗	**DAS426R** **Bascule renforcée** / *Reinforced Toggle*		✓	✓

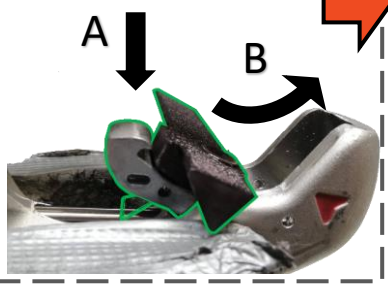
Montage / *Assembly*
Démontage / *Disassembly*
BASCULE / TOGGLE


+

+
Chasse-goupille / Pin Punch (DAS217)


1 **OUTIL DE MONTAGE DE BASCULE (REF: DAS290)**
TOGGLE ASSEMBLY TOOL

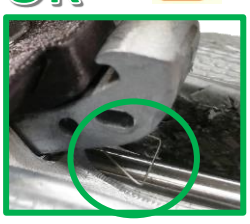




2



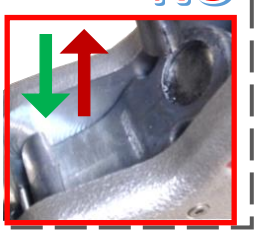
OK Check! NO




3



OK Check! NO

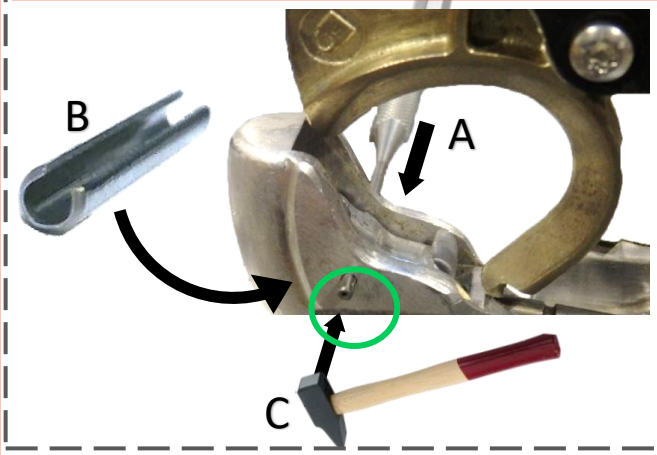
BASCULE / TOGGLE (DAS425-R / DAS426-R / DAS427Z1 / DAS427Z2)

Montage / *Assembly*
Démontage / *Disassembly*

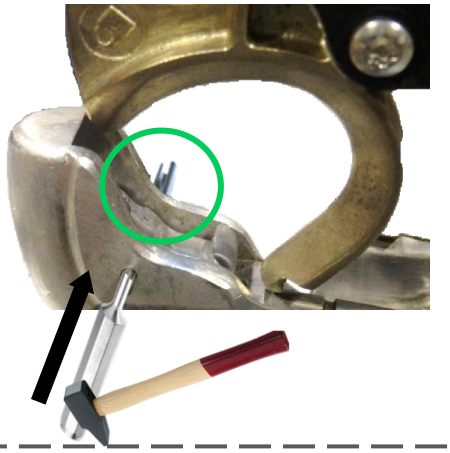
GOUPILLE / PIN

4 **GOUPILLE ELASTIQUE RENFORCEE**
ELASTIC HIGH STRENGTH PIN
(REF: DAS011ELAS)

INSTALL:



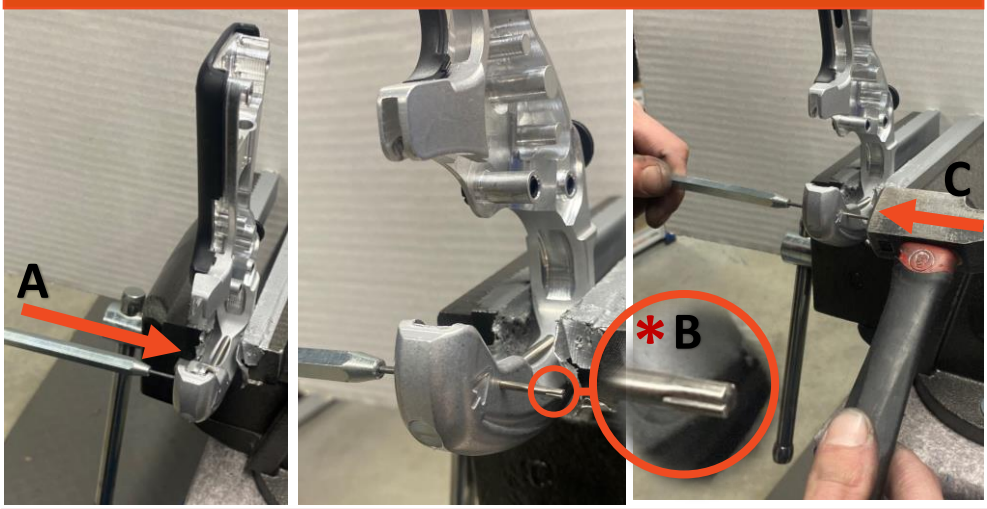
REMOVE:



4 BIS **GOUPILLE CANNELEE AVEC 3 RAINURES**
GROOVED PIN WITH 3 GROOVES **(REF: DAS011CAN)**

https://youtube.com/shorts/muSarIwLJ8Y

INSTALL



REMOVE



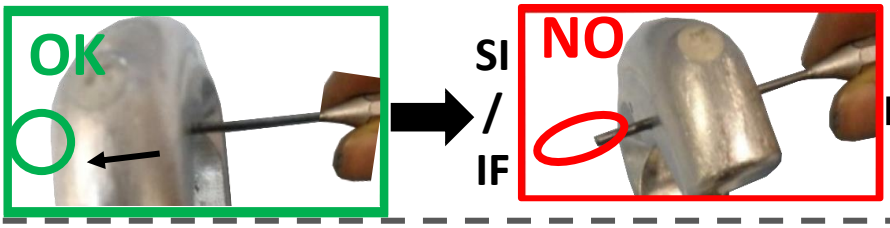
* **Sens d'installation de la goupille cannelée /**

Direction of installation of the grooved pin



Check!

Problématique / *Problematic*



Mettre une Goupille Elastique
Put a Elastic pin



Check!



BASCULE / TOGGLE

5



« CLIC CLIC »
= OK



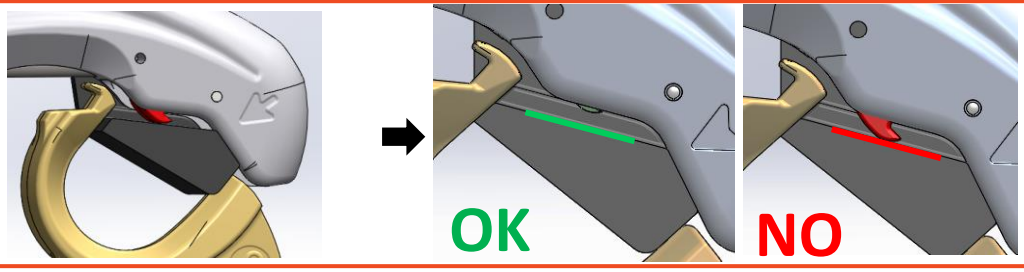
Check!

VERIFIER BASCULE + GOUPILLE / CHECK TOGGLE & PIN

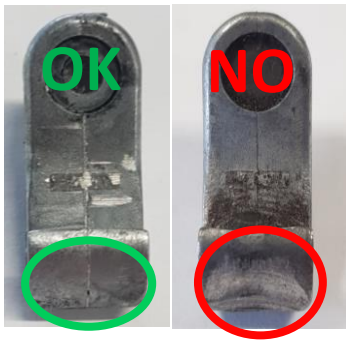
1 DAS621:



Toggle control Tool /
Outil contrôle bascule



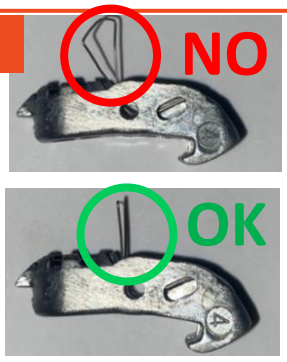
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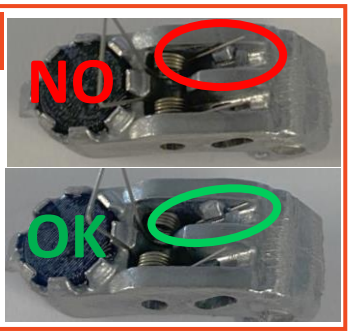
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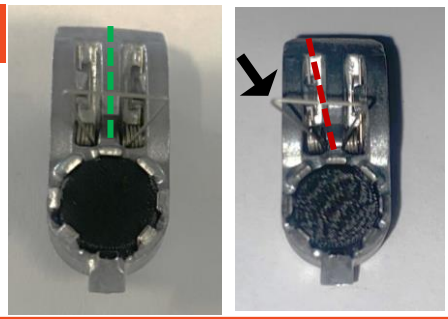
4



5



6



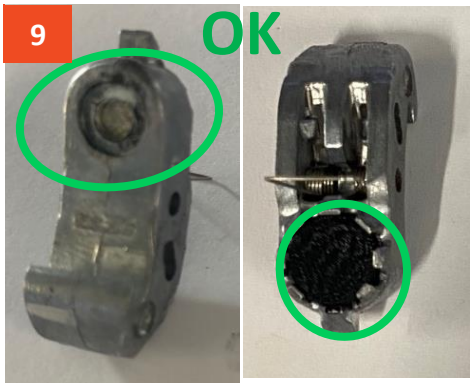
7



8



9





10

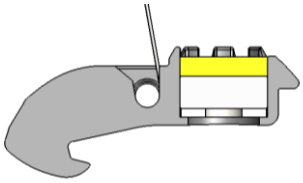


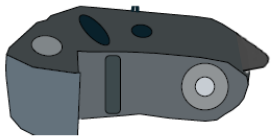
BASCULE / TOGGLE (DAS425-R / DAS426-R / DAS427Z1 / DAS427Z2)

Problématique / *Problematic*

SI la Bascule A12 se connecte sur le câble / IF A12 switch connects to the cable

DAS426R: Bascule assemblée / Assembled toggle version A12





Connection on the cable: **NO**



Connection on the cable: **YES**

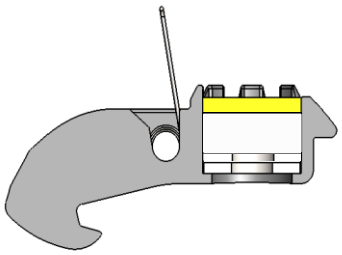


Plan d'action / *Action plan*

Cause: Wear of housing



Solution: Alternative Toggle

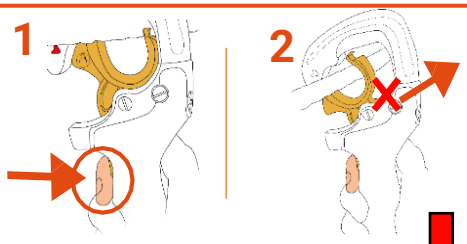


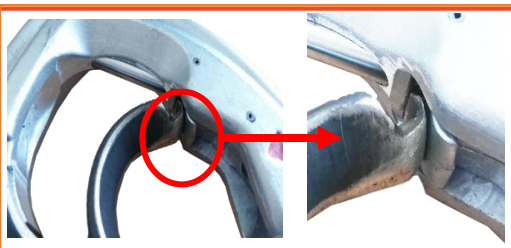
DAS426Z: Bascule assemblée aluminium Assembled Aluminium toggle A12 Alternative version

BASCULE / TOGGLE (DAS425-R / DAS426-R / DAS427Z1 / DAS427Z2) DC005-25

Problématique / *Problem*

SI Difficultés d'ouverture du barillet / *IF Difficulties of U-Hook opening*





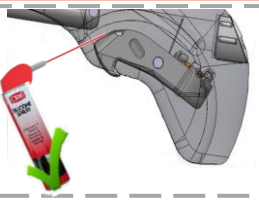
Analyse / *Analysis*

VERIFIER BASCULE, GOUPILLE et BARILLET /
CHECK TOGGLE, PIN & U-Hook

Plan d'action / *Action plan*

1

Entretien client / Customer maintenance



Action préventive / Preventive action



SPRAY AU SILICONE /SILICON SPRAY

(REF: DAS236)

If OK

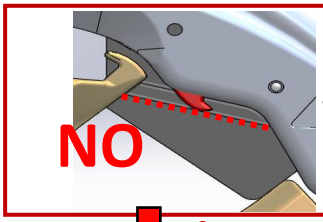
If Not OK

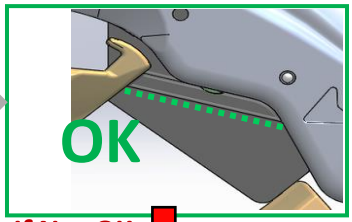
2

Check with



DAS621: **Toggle control tool**





If Not OK

If OK

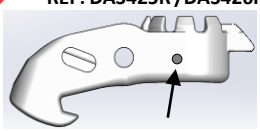
A monter impérativement dans un étau / Must be installed in a vice



BASCULE ASSEMBLÉE — ASSEMBLED TOGGLE

CHANGER SWITCH

NEW **RENFORCE / REINFORCED**
REF: DAS425R /DAS426R

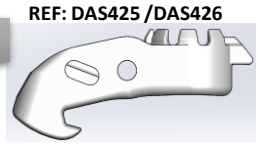


GOUPILLE CANNELEE– GROOVED PIN - **4mm (REF: DAS011CAN)**

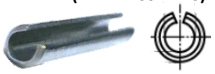


OR

STANDARD: REF: DAS425 /DAS426



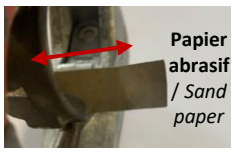
GOUPILLE ELASTIQUE / ELASTIC PIN **(REF: DAS011ELS)**



https://youtube.com/shorts/x_rTSqMfq9I

Si la bascule est marquée:
If the toggle is marked:







https://youtube.com/shorts/jQDC7corurg

If Not OK

If Not OK

If OK

3









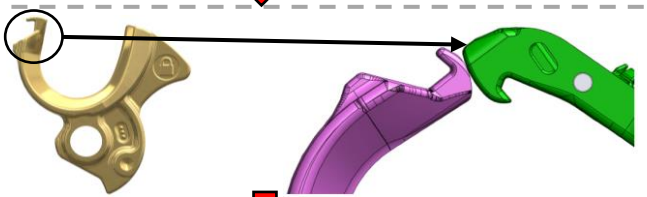
If Not OK

If OK

4

CHANGER SWITCH

Si non-conforme après limage
If non-compliant after filing



BARILLET /U-HOOK

(REF: DAS403)

If Not OK

If OK

5

CHANGER SWITCH

Si non-conforme à l'analyse/
If non-compliant with the analysis





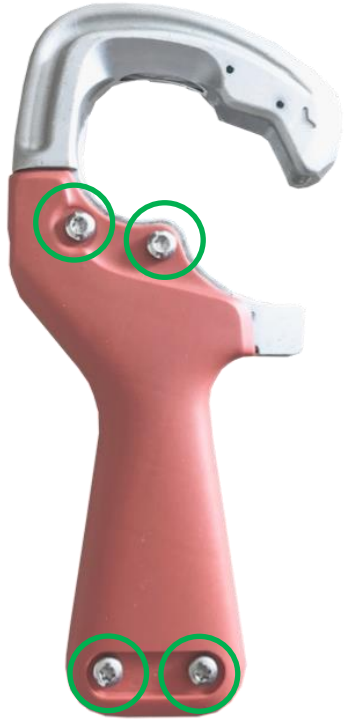
GOUPILLE DE GLISSEMENT /SLIDING PIN **(REF: DAS418)**

OK

CLiC-iT 25

8

1





2







3



4



5



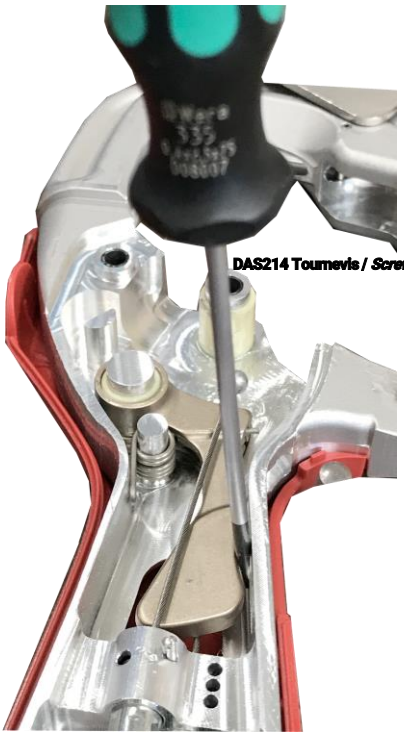
6



7



8



9



10



11



12



13



14



15

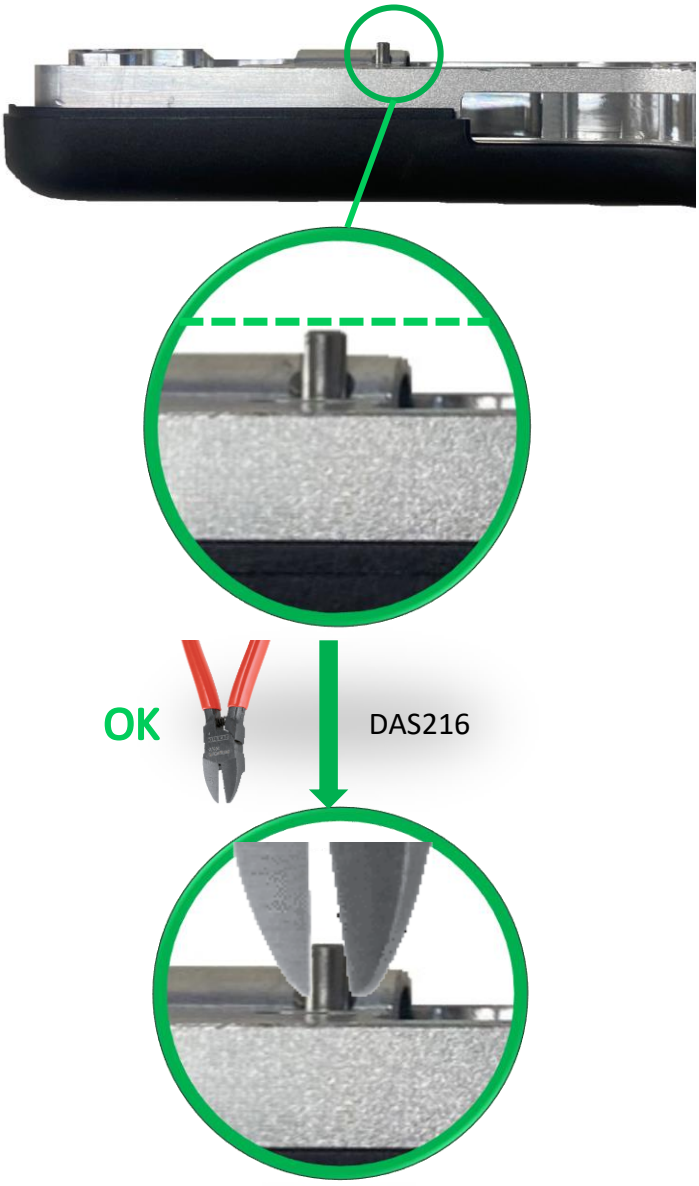


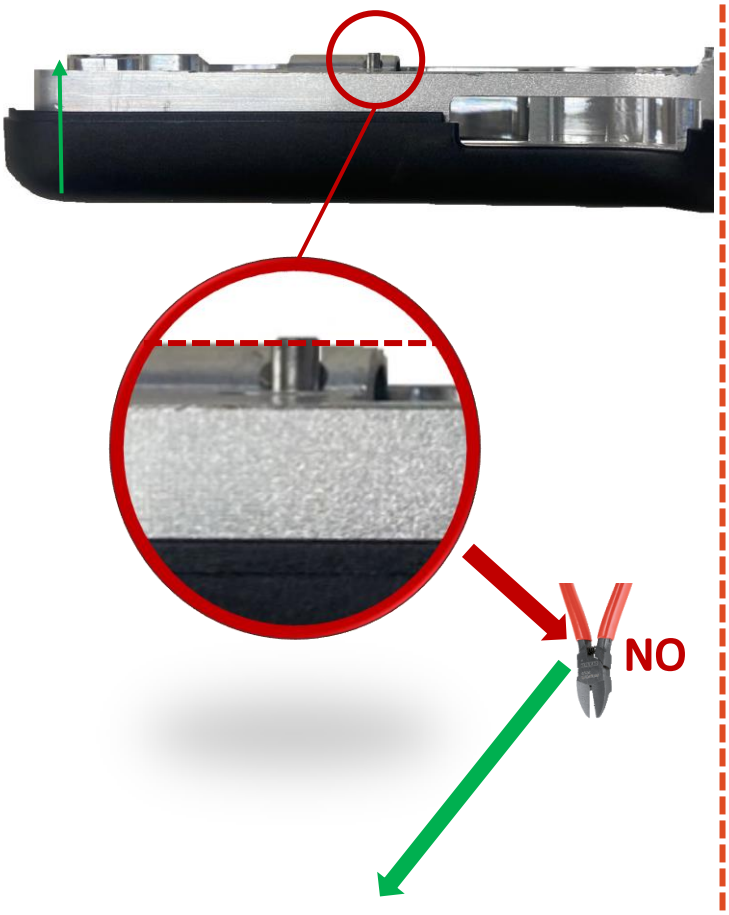
16



17









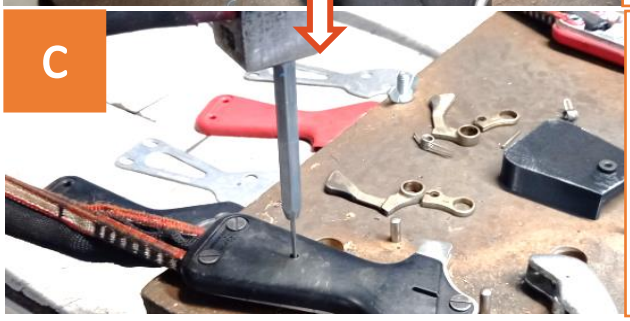
DAS 622





Perçage / drilling

Ø 3



Chasse goupille / Pin Punch

DAS217



Ø 2

18

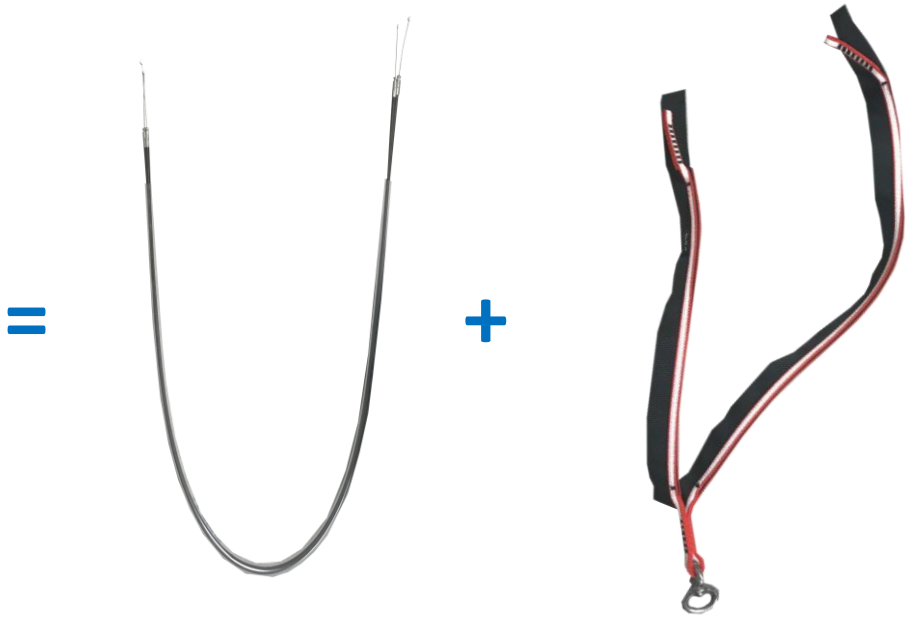


19



20



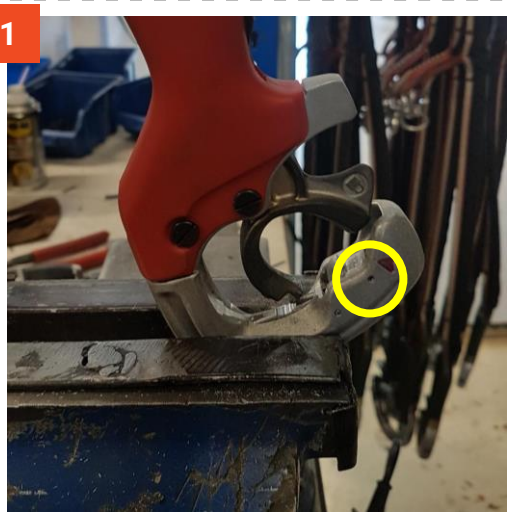


Changement de la goupille de glissement / Slinding pin change

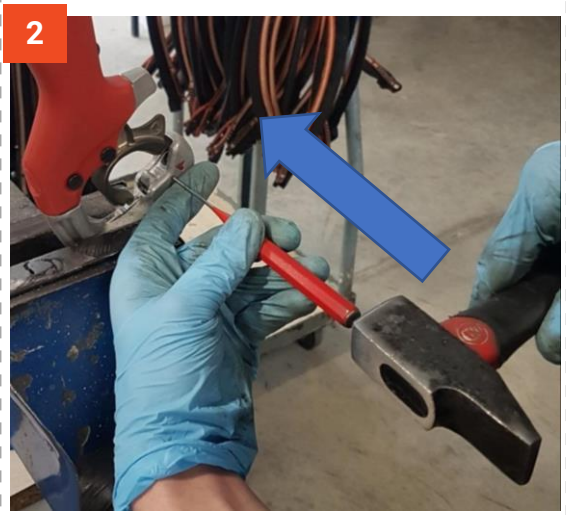


DAS217 Chasse goupille ∅2 / ∅2 Pin punch

1

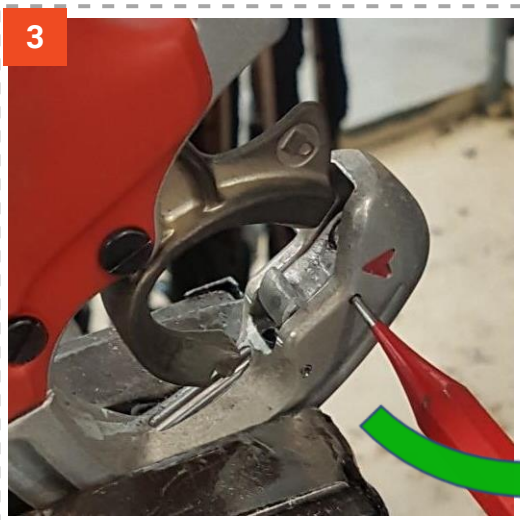


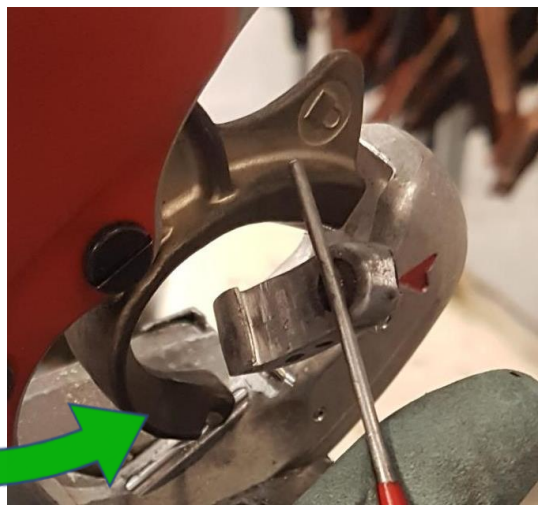
2



DAS215 Marteau / Hammer

3





4



5



Changement de la goupille de glissement / Slinding pin change

6



7

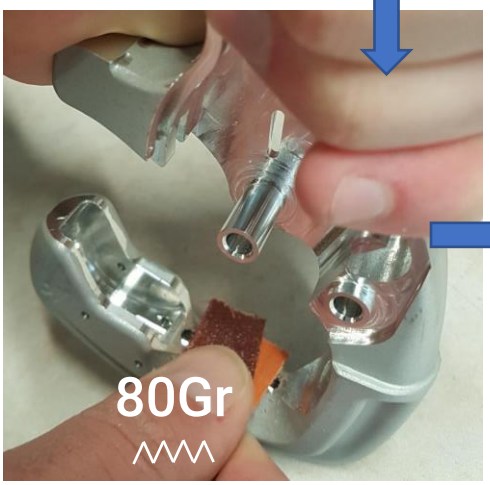


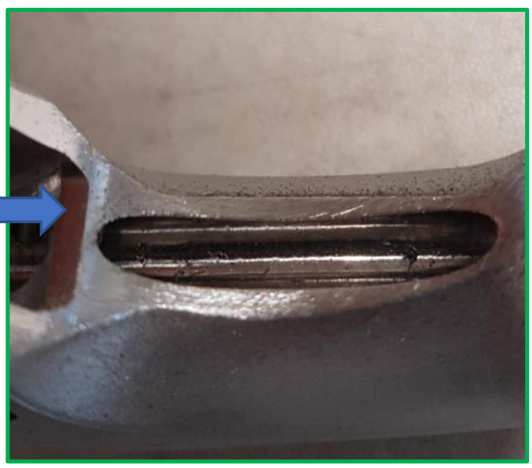




8

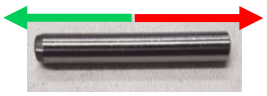


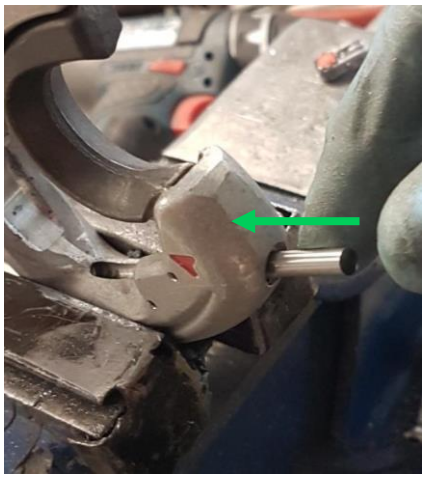




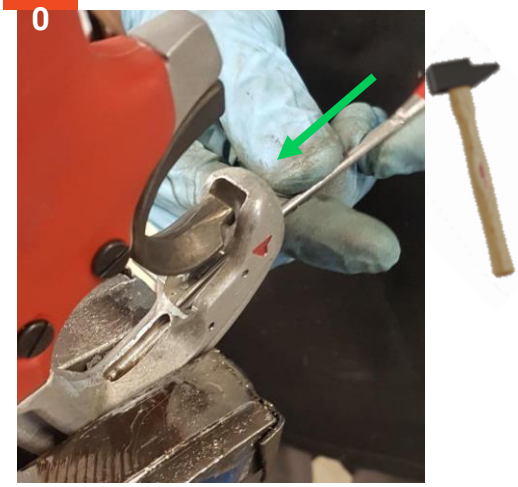
Changement de la goupille de glissement / Slinding pin change

9

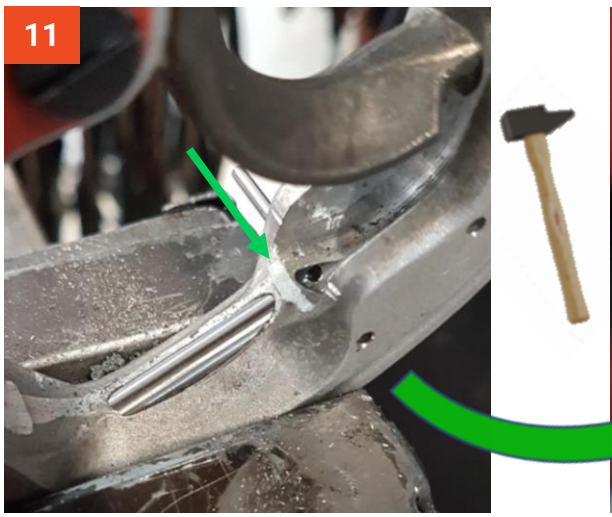


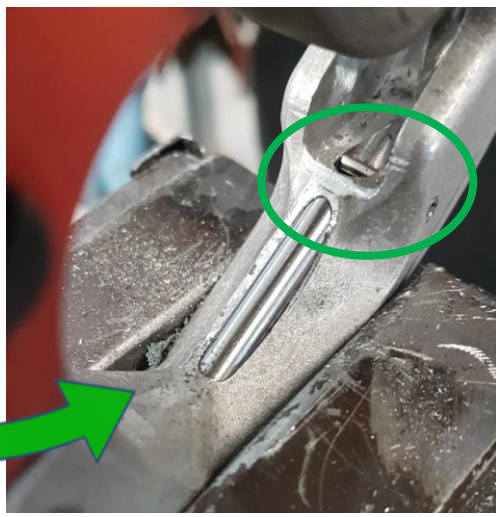


10

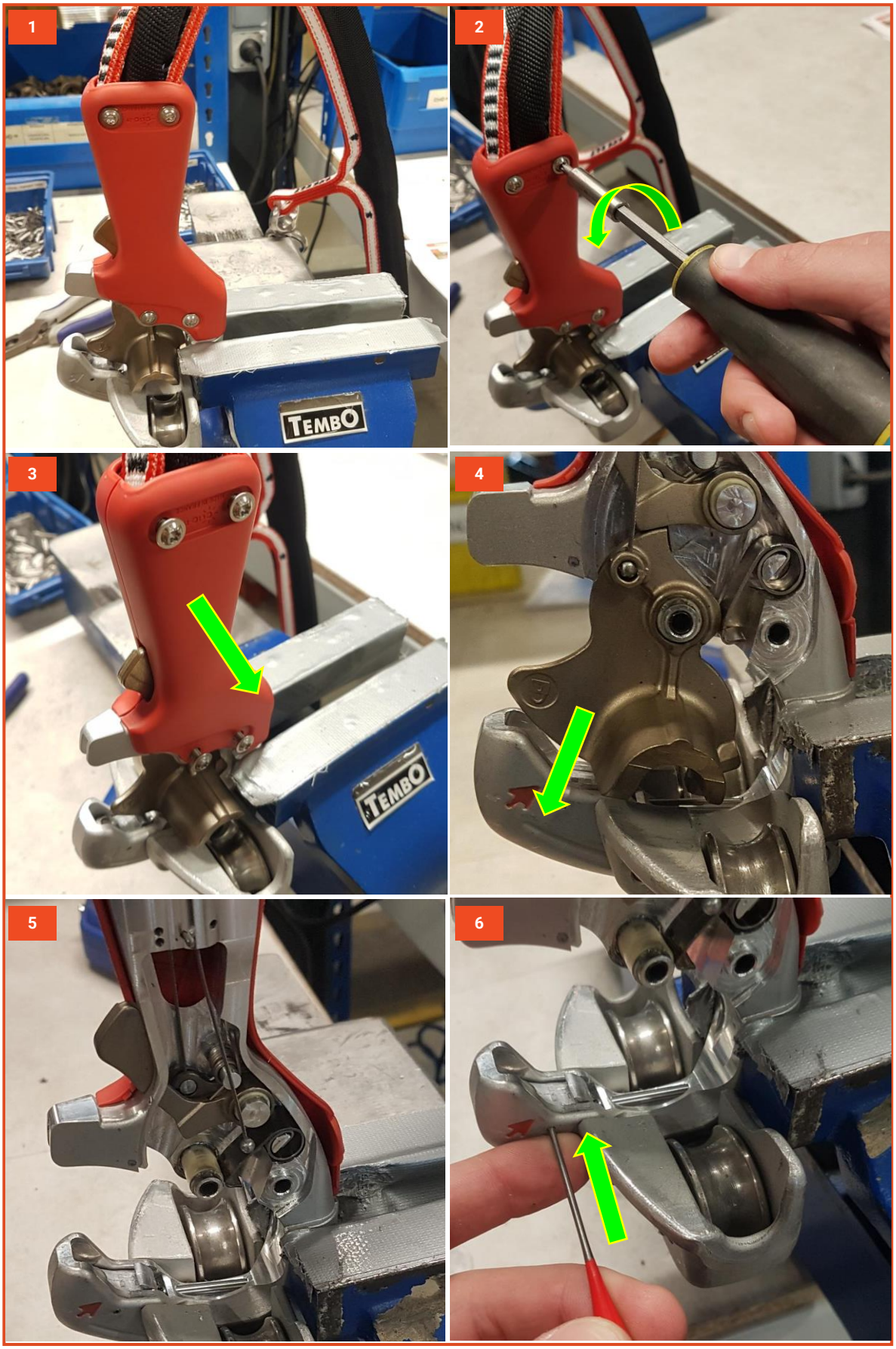


11

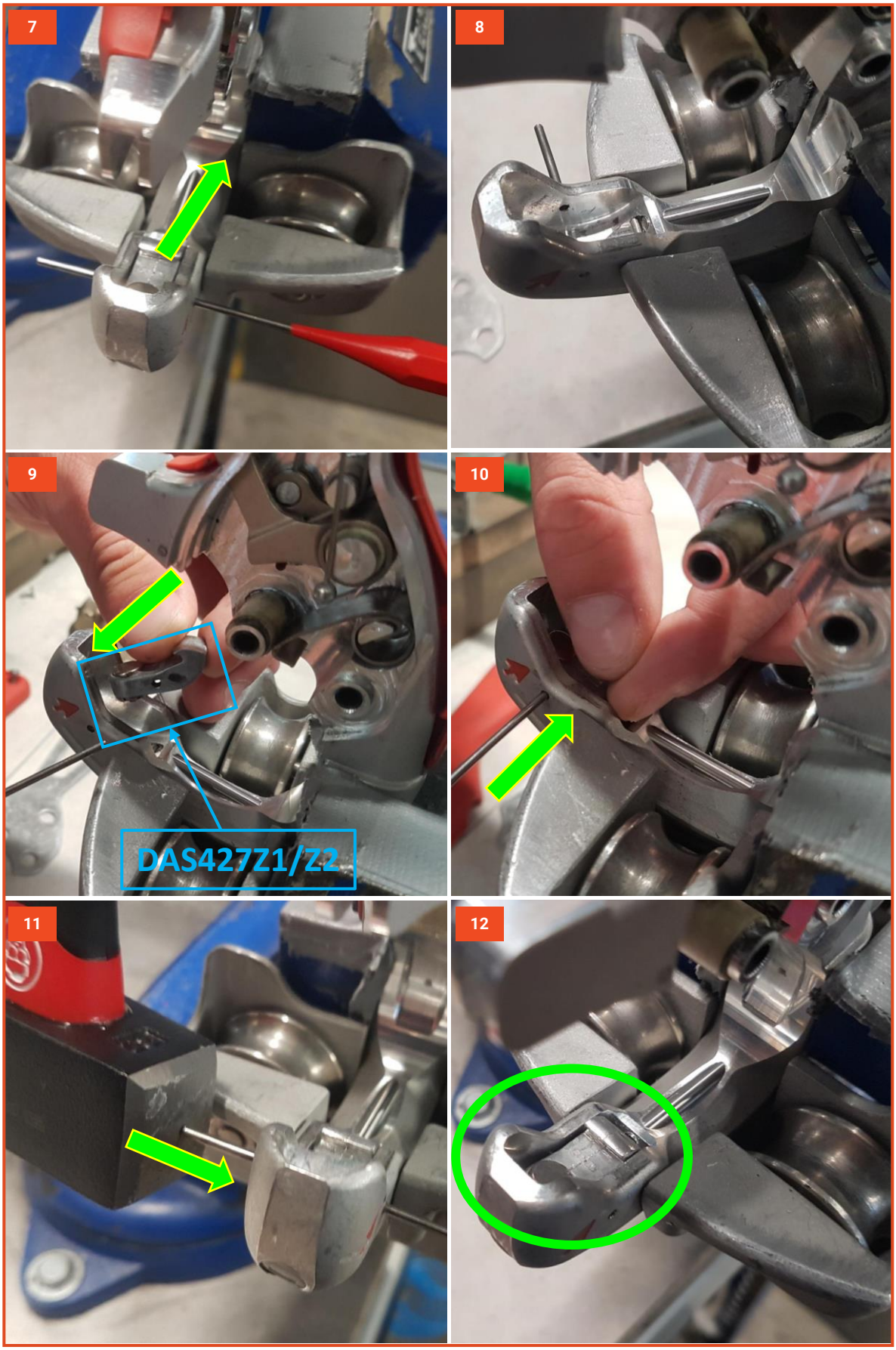




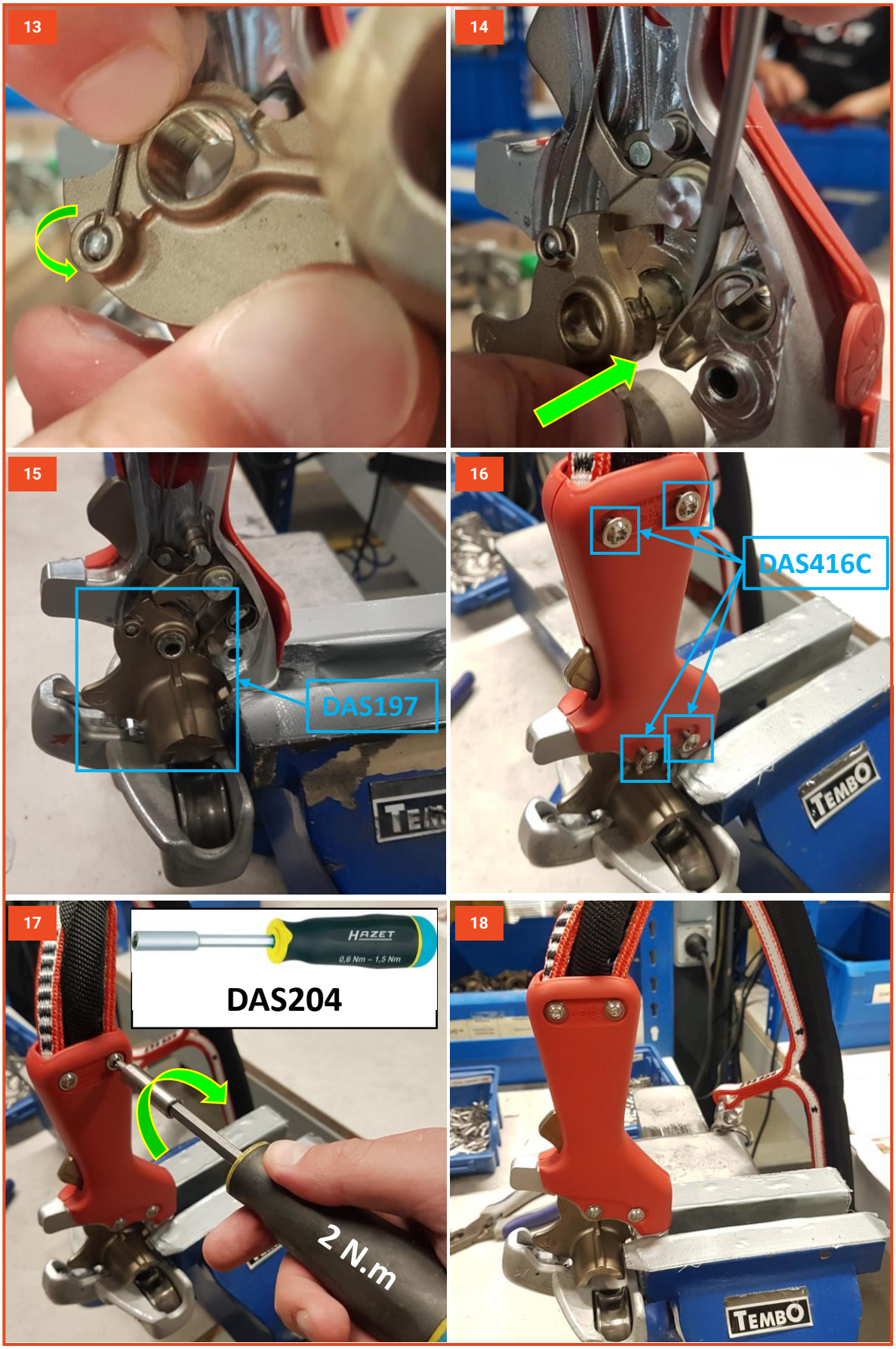
Changement bascule/barillet CLiC'N'ZiP / CLiC'N'ZiP toggle/U-hook change



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Etape	Numéro de l'étape	Défaut(s) Possible(s)
Câble	1	1. Desserti 2. Embout manquant 3. Plié 4. Vrillés dans la gaine 5. Ne coulisse pas dans la gaine 6. Gaine + Câble plié
Longe Textile	2	1. Effiloché Rouge 2. Effiloché Blanc 3. Bartack effiloché
Emerillon	3	1. Mauvaise Rotation 2. Déformé 3. Numéro de série manquant 4. Bavure Métallique
Câble + Longe Textile	4	1. Gaine mal positionné 2. Gaine dans carter
Carter	5	1. Plaquette cassée 2. Pontet Manquant
Carter + Câble + Goupille	6	1. Câble Inversé 2. Embout câble mal positionné 3. Goupille manquante
Pallier	7	1. Cassé
Pallier	7bis	1. Monté à l'envers 2. Mal Positionné
Loquet	8	1. Cassé à l'anneau 2. Usé ou maté
Ressort + Gâchette + Loquet	9	1. Ensemble mal positionné 2. Câble avec boule en dessous de la gâchette 3. Ressort sorti de la gâchette ou du loquet
Barillet	10	1. Cran cassé 2. Anneau Cassé 3. Becs usé ou maté
Ressort Barillet	11	1. Mal positionné
Balistol	12	1. Mauvaise Lubrification
Sangle + Carter + Foncet	13	1. Mal positionné 2. Boucle torsadée 3. Boucle mal positionné
Carter + Vis	14	1. Pré-Lock non présente/usé/manquante
Bascule	15	1. Mauvais Stockage 2. Goupille tordue 3. Ressort vrillé 4. Aimant absent 5. Ressort absent 6. Ressort mal positionné 7. Ressort mal positionné
Bascule	15bis	1. Carter et/ou bascule sale 2. Bascule fendue au milieu 3. Bascule fendue au bec

Step	Numero of step	Possible defect(s)
Cable	1	1. Loose end 2. Missing tip 3. Creased 4. Twisted in the sheath 5. Cable not sliding 6. Sheath + Cable creased
Lanyard	2	1. Red frayed 2. White frayed 3. Bartack frayed
Swivel	3	1. Bad rotation 2. Deformed 3. Missing serial number 4. Metallic burr
Cable + Lanyard	4	1. Transparent sheath in a wrong position 2. Transparent sheath in the housing
Housing	5	1. Broken half-shell 2. Slissing screw column
Housing + Control cable adjustment grooved pin	6	1. Switched cables 2. End not aligned 3. Missing pin
Bearing	7	1. Broken bearing
Bearing	7bis	1. Assembled in the wrong way 2. Bad position
Lock	8	1. Broken ring 2. Worn or broken
Trigger + Lock + Lock Spring	9	1. Bad position 2. Cable below the trigger 3. Spring released from the trigger or the lock
U-Hook	10	1. Notche broken 2. Ring broken 3. Tip worn or broken
U-Hook spring	11	1. Bad positon
Balistol	12	1. Lack of lubrication
Lanyard + Housing + Cover Plate	13	1. Bad position 2. Loop twisted 3. Loop in bad position
Housing + Screws	14	1. Missing or worn nylon coating
Toggle	15	1. Bad storage 2. Pin twisted 3. Spring twisted 4. Magnet missing 5. Spring missing 6. Spring in a bad position 7. Spring in a bad position
Toggle	15bis	1. Dirty housing or dirty toggle 2. Toggle split in the middle 3. Toggle split to the tip

Gestion des révisions			
Révision	Date	Rédacteur	Explication(s) révision
T	25/11/2025	MS	Ajout de la bascule renforcée + goupille cannelée
U	07/01/2026	MS	Reformulation méthode pour mettre et retirer la goupille cannelée + ajout vidéo
V	19/06/2026	MS	Modification de plan d'action en cas de frottement bascule / Barillet